

Work Order ID 54332-1

December 8, 2009 8:45:52 AM



Page 1

Item ID: D3784-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, Center

Start Date: 08/12/2009 Start Qty: 20.00

Required Date: 16/12/2009 Req'd Qty: 20.00



Cust Item ID:

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 09/12/09

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3784	Rev B								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	1-assemble as per dwg D3784								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

EP 10/01/07 (6)

EP 10/01/07 (6)

SS 10/01/07 (6)



# Work Order ID 54332

December 8, 2009 8:45:52 AM



Page 2

Item ID: D3784-041

Accept



Setup Start



Revision ID:

Item Name: Seat Support Assembly, Center

Stop



Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location: GIA

0.00

Memo

0.00

MF 10-01-07

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/07

MF 10-01-07



# Picklist Print

December 8, 2009 8:46:04 AM

Page 1

Work Order ID: 54332

Parent Item: D3784-041

Parent Item Name: Seat Support Assembly, Center


Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00


Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R20  Screw		Purchased	No			110	Each	96.0000	40.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST 113524	96	
109752	96	

40

SB 10/11/07

AN960JD10L  Washer		Purchased	No			110	Each	5,439.000	40.0000			
--	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5439	
101291	16	
104885	153	
105793	236	
109632	276	
110985	4758	

40

SB 10/11/07

D3763-041  End Fitting Assembly		Manufactured	No			110	Each	6.0000	20.0000			
---	--	--------------	----	--	--	-----	------	--------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	6	
46156	6	
154314		

20

SB 10/11/07





# Picklist Print

December 8, 2009 8:46:04 AM

Page 2

Work Order ID: 54332

Parent Item: D3784-041

Parent Item Name: Seat Support Assembly, Center


Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009


Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3763-045  End Fitting Assembly		Manufactured	No			110	Each	6.0000	20.0000			


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse	354315	
ST	6	
46158	6	

14  
6  
8 10/01/02

D3770-1  Tube		Manufactured	No			110	Each	13.0000	20.0000			
---	--	--------------	----	--	--	-----	------	---------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse	154314	
ST	13	
45868	13	

20  
8 10/01/07

MS21042L3  Nut		Purchased	No			110	Each	2,739.000	40.0000			
--	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2739	
110844	32	
111274	27	
111668	188	
112314	1992	
112385	500	

40  
8 10/01/07

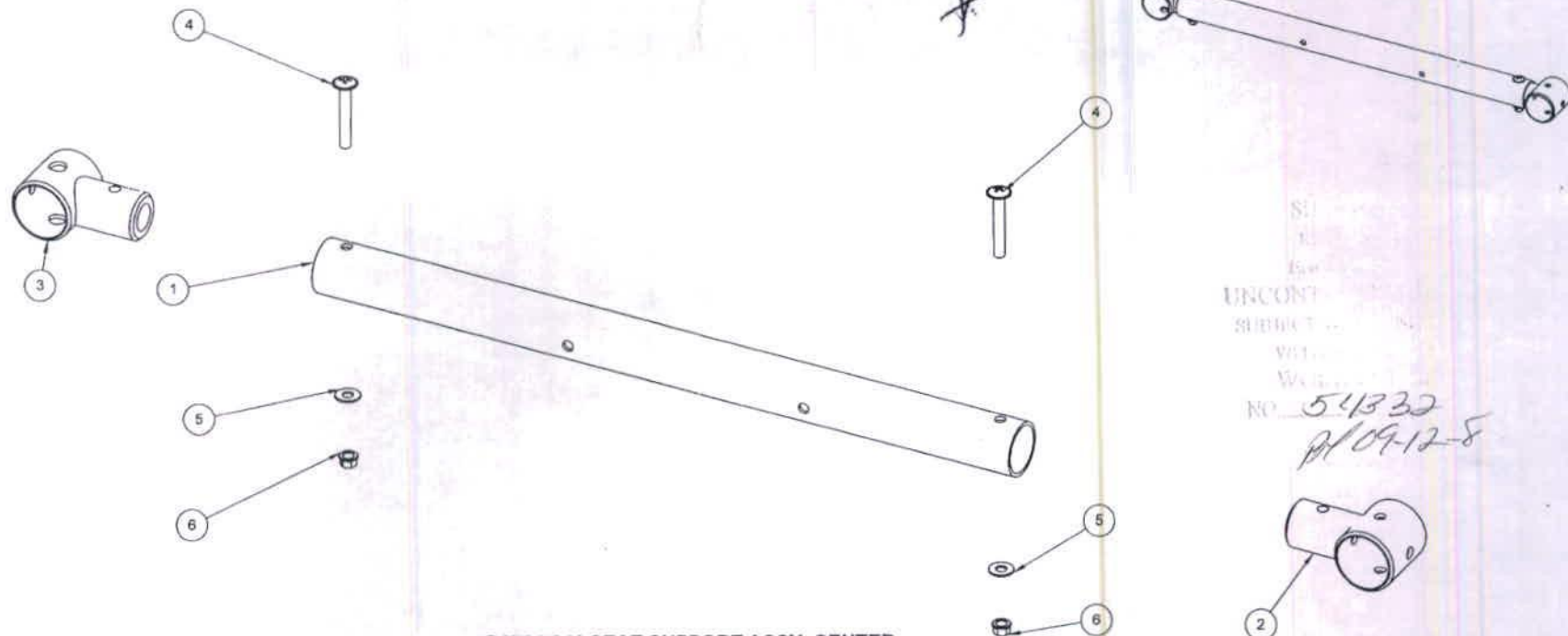
December 8, 2009 8:46:04 AM

Shop Packet Print

Page 2







**D3784-041 SEAT SUPPORT ASSY, CENTER**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

△  
B  
△  
B  
△  
B  
△  
B

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

B	HARDWARE CHANGE, ASSY CHANGE	HS	08.06.23
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS		
DRAWN	HS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.06.23		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. B  
**D3784** SHEET 1 OF 5  
TITLE SCALE  
**SEAT SUPPORT ASSEMBLY** NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

